



FLEXOPACK

Flexopack SA Plastics Industry

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DECLARATION of COMPLIANCE **for Food Contact Materials**

With the present we confirm:

1. Our products **FLEXO-VACUUM PEO1** comply with the relevant requirements of Regulation (EC) No 1935/2004 and GMP Regulation (EC) No 2023/2006.
2. All the raw materials used for the production of above products conform to the EU Directive 2002/72/EC and its amendments up to 2008/39/EC, including Regulation (EC) No 975/2009 and Commission Regulation (EU) 10/2011 as amended, applicable from 1 May 2011 and replacing Commission Directive 2002/72/EC.
3. Overall migration testing done on similar structures according to the guidelines of EEC 82/711, 93/8/EEC and 97/48 (simulants B and D, exposure time 10 days at 40°C) by accredited laboratory in the UK, have shown that the overall migration found is under the limits of 2002/72/EC.

The above mentioned overall migration limits are defined as:

Method : EN1186-7

Migration into 3% w/v acetic acid (Simulant B)

Limit: 10 mg/dm²

Method : EN1186-4

Migration into olive oil (Simulant D)

Limit: 10 mg/dm²

4. The test results obtained show that the above products are in compliance with the overall migration requirements of EC Directive 2002/72/EC as amended, for use with the food categories listed below for:
 - a) any period of time at temperatures up to and including 40°C, and/or
 - b) periods up to 2 hours at temperatures up to 70°C, and/or
 - c) periods up to 15 minutes at temperatures up to 100°C,as specified in EC Directive 97/48/EC.
5. The test results show that the above products are in compliance with the overall migration requirements for the following food categories (85/572/EEC): fish, fresh meat and poultry, processed meat, cheeses, dried foods and many others. The films are also suitable for use with those foodstuffs for which no simulants are listed in EC Directive 85/572/EEC.
6. In our products **FLEXO-VACUUM PEO1** all the substances that contain materials with SML under EU Regulation 10/2011 (as amended) have been identified from our suppliers.



Flexopack is certified in accordance with the requirements of the standards:
ISO 9001:2008 and BRC Global Standard for Packaging and Packaging Materials





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7. For all of them we and/or our suppliers have done theoretical worst case studies that show that the maximum possible migration of each substance is under the limits imposed by EU Regulation 10/2011 (as amended). Our calculations are based on information given by our suppliers, with the conventional surface-volume ratio of 6 dm²/kg of food.
8. Our company has organised specific migration measurements in representative structures. These measurements are done in approved laboratory and the results comply with the limits specified in above mentioned regulations.
9. As confirmed by certificates sent by our suppliers, the concentration of heavy metals in the raw materials used for manufacture of our products **FLEXO-VACUUM PEO1** is below the limits posed by EC Directive 94/62 and CONEG regulation.
10. This guarantee cannot be extended:
 - to any later modification in the composition of the material, whatever substance has been added
 - to any process leading to a degraded material or finished product
 - to any improper use of the material or of the finished article

However, we point out that it is part of the job of the final user to check, in accordance with professional practice, the reciprocal compatibility of the material and the packed foodstuff in addition to the non-alteration of the organoleptic characteristics of the latter.

Eva Neofytou
Quality Assurance Manager
FLEXOPACK

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